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D5550-041
Job Sheet 188483



Part No: D5550-041

Job Qty: 1 pcs

Part Name: Fwd Outboard Beam Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/19

Job Tracking No:

Due Date: 1/17/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D5550 REV.A SHEET 1 IPP REV:A 17.09.05 NEW ISSUE DD VERF:DP

Ship Via:

007422

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	1/17/19		0.00	1.63	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		DAS
							Small Fab - 5		36
							Small Fab - 6		9-89
							Small Fab - 7		
120	QC 5	1 pcs	1/17/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		DAS
							QC 5 - 9		JAN 10 2019 68
							QC 5 - 50		9-89
130	Packaging 3-1 - Stock - B4B	1 pcs	1/17/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		JAN 10 2019 DAS 6

5471

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	1/17/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	21

JAN 10 2019

Part Op 110 - 1- Install plate loose to D5550-1 2- Add spacer and eyebolt stud. 3- Torque nuts as per dwg and notes 8,9
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

JAN 10 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A	Bolt	8 Ea (8 ea)	110-Small Fab - 1	5104358
AN4C13A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	5132339
D4149-5	Eyebolt Stud	1 pcs (1 ea)	110-Small Fab - 1	5130119
D5550-1	Fwd Outboard Beam	1 pcs (1 ea)	110-Small Fab - 1	5117998
D5551-1	Fwd Support Plate	2 pcs (2 ea)	110-Small Fab - 1	5040802
D5552-1	Spacer	1 pcs (1 ea)	110-Small Fab - 1	5036861
MS20615-4M18	Rivet	18 Ea (18 ea)	110-Small Fab - 1	5133193
MS21043-3	Nut	8 Ea (8 ea)	110-Small Fab - 1	5109966
MS21043-4	Nut	2 Ea (2 ea)	110-Small Fab - 1	5119223
NAS1149C0363R	Washer	16 Ea (16 ea)	110-Small Fab - 1	5132615
NAS1149C0432R	Washer	4 Ea (4 ea)	110-Small Fab - 1	5103990

DART
AEROSPACE

Container No: S143712



Part: D5550 - 041

Job No: 188483

Serial No/Batch: S143712

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 01/10/19

25 AM dart.lacelle.linda

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN3C13A	8	109	0
	AN4C13A	2	193	0
	D4149-5	1	30	0
	D5550-1	1	1	0
	D5551-1	2	6	0
	D5552-1	1	5	0
	MS20615-4M18	18	154	0
	MS21043-3	8	661	0
	MS21043-4	2	709	0
	NAS1149C0363R	16	774	0
	NAS1149C0432R	4	1,773	0
Part Specifications				
Specifications could not be found.				

Plex 1/10/19 9:25 AM dart.lacelle.linda